

ABSTRACT

A process for making a prefastened and refastenable pant includes providing a plurality of
5 discrete articles having side panels and waist regions including an activatable retractive
material. The side panels can be folded parallel to a longitudinal centerline to overlap at
least portions of first and second fastening components. The fastening components are
then engaged to form a prefastened and refastenable pant. The retractive material can be
activated subsequent to engagement of the fastening components, or subsequent to
10 obtaining position control of the side panels, to provide the pant with a waistband-to-hip
circumference ratio of about 95 percent or less. The prefastened and refastenable pant
and apparatus for its manufacture are also disclosed.